

Work Order ID 53853

November 20, 2009 7:26:41 AM

11/12

Item ID: D205-706-013

Accept

Revision ID: ~~N/A~~ A

Item Name: Fuel Purge Canister

Start Date: 11/20/09 Start Qty: 1.00

Required Date: 11/23/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev ~~N/A~~ A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D205-706-013 CHG001

8/21/15

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

11/12/10

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

8/21/15

40

Work Order ID 53853

November 20, 2009 7:26:42 AM

Page 2

Item ID: D205-706-013
Revision ID: N/A
Item Name: Fuel Purge Canister

Accept

Setup Start

Stop

Start Date: 11/20/09 Start Qty: 1.00
Required Date: 11/23/09 Req'd Qty: 1.00

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-706-013 Location: IPPP Rev: B								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/12/15

9.12.15

11/21/15

Picklist Print

November 20, 2009 7:26:08 AM

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 11/20/09

Required Date: 11/23/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-5A



Bolt

Purchased

No

120

Each

2,179.000

4.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2179

100188

188

105057

1991

AN814-6D



Plug

Purchased

No

120

Each

15.0000

1.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

107376

1

109068

14

AN815-6D



Union-M-Flare

Purchased

No

120

Each

10.0000

2.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

112966

10

M106057

M109068

M112966

Picklist Print

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Start Date: 11/20/09

Required Date: 11/23/09

Comments:

Start Qty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN833-6D

Purchased

No

120

Each

28.0000

3.0000

Elbow, Bulkhead-M-Flare

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

28

111650

28

AN924-6D

Purchased

No

120

Each

37.0000

4.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

37

108928

2

111650

35

November 20, 2009 7:26:08 AM

Shop Packet Print

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Page 3 / 11

Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Start Date: 11/20/09

Required Date: 11/23/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10		Purchased	No			120	Each	2,391.000	8.0000			



Washer

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	2391	
105442	8	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	965	
112369	122	
113149	1000	

11/23/09

AN960JD10L



Washer

Purchased

No

120

Each

5,648.000

4.0000

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	5648	
101291	16	
104885	153	
105793	236	
109632	356	
110985	4887	

11/09/05

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Start Date: 11/20/09

Required Date: 11/23/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD916

Purchased

No

120

Each

62.0000

2.0000

WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

62

100857

4

109174

58

D2001-4RevC

Manufactured

No

120

Each

1.0000

1.0000

Valve Assembly (1/4")

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

47411

1

D3262-041RevA2

Manufactured

No

120

Each

0.0000

1.0000

Canister Assembly

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Start Date: 11/20/09

Required Date: 11/23/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3264-1RevA2 Manufactured No



Bracket

120

Each

8.0000

2.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

43257

1

52544

7

120

Each

6.0000

1.0000



D3297-1-0121RevD Manufactured No



HOSE ASS'Y

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

47419

6

120

Each

2.0000

1.0000



D3297-1-0130RevD Manufactured No



HOSE ASS'Y

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

41168

2

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Picklist Print

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister


Start Date: 11/20/09

Required Date: 11/23/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3297-3-0350RevD		Manufactured	No			120	Each	6.0000	1.0000			
												
HOSE ASS'Y												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

6

47420

6

D3298-001RevA2

Manufactured

No

120

Each

13.0000

1.0000



Tube Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

13

47421

3

48507

10

D3298-009RevA2

Manufactured

No

120

Each

14.0000

1.0000



Tube Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

14

47300

4

47506

10

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Picklist Print

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Start Date: 11/20/09

Required Date: 11/23/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3299-1RevB



Fitting

Manufactured

No

120

Each

17.0000

1.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

42170

17

120

Each

24.0000

1.0000

42170

D3299-3RevB



Fitting

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

24

41829

4

42171

20

120

Each

10.0000

1.0000

41829

D3301-1RevA



Placard

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

47422

10

47422

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Shop Packet Print

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Picklist Print

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister


Start Date: 11/20/09

Required Date: 11/23/09


Comments:

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3301-3RevA  Placard		Manufactured	No			120	Each	19.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	19	
47301	10	
47423	9	

D3302-1RevB2  Doubler		Manufactured	No			120	Each	7.0000	1.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7	
47424	7	

D3302-3RevB2  Doubler		Manufactured	No			120	Each	0.0000	1.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

47301

47424

133-8548 39858 9/12/10

November 20, 2009 7:26:11 AM

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 11/20/09

Required Date: 11/23/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3

Purchased

No

120

Each

2,986.000

4.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2986

110844

32

111274

27

111668

435

112314

1992

112385

500

MS21919-WDG12

Purchased

No

120

Each

45.0000

1.0000

Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

45

107534

15

110985

30

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Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 11/20/09

Required Date: 11/23/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21919-WDG16

Purchased

No

120

Each

14.0000

2.0000



Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

111548

14

MS21919-WDG9

Purchased

No

120

Each

79.0000

5.0000



Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

79

109174

29

111548

20

111578

30

MS21920-42

Purchased

No

120

Each

10.0000

2.0000



CLAMP(per MIL-DTL-8783C)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

111611

10

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Shop Packet Print

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Picklist Print

November 20, 2009 7:26:35 AM

Page 11 / 11

Work Order ID: 53853

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister


Comments:

Start Date: 11/20/09

Required Date: 11/23/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS28778-6  Packing		Purchased	No			120	Each	20.0000	5.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

20

112966

20

MS35489-11

Purchased

No

140

Each

32.0000

1.0000

GROMMET

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

32

109166

32

M112966

M109166

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Shop Packet Print

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Work Order ID 53853

November 20, 2009 7:26:41 AM



Accept



Setup Start



Stop



Item ID: D205-706-013

Revision ID: N/A

Item Name: Fuel Purge Canister

Start Date: 11/20/09 Start Qty: 1.00

Required Date: 11/23/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Run Start



Stop



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D205-706-013 CHG001

REFERENCE ONLY

BA 09-11-20

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

QC4- 100% Inspect kits for completeness

0.00

120



QC

Quality Control

Memo

0.00

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER

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Revision: A

Date: 04.11.30

REFERENCE ONLY

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IIN-D412-706

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2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2	2	MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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Revision: A

Date: 04.11.30